



WHEEL RECONDITION



WHY RECONDITION A WHEEL OR RIM?

- Once a wheel is steel shot blasted, it is much easier to see cracks and other defects that may require the wheel or rim to be removed from service.
- Once a professional finish is applied, tires are easier to mount and dismount. This means a better bead seat with less tire bead damage and better air retention.
- Longer wheel and rim service will be gained by maintaining a fresh professional coating on the wheel or rim.
- Refinished wheels and rims will have a "like-new" appearance and enhance vehicle appearance.
- Wheel and rim refinishing ensures professional tire and wheel maintenance.
- Get to the underlying condition of the wheel like finding a hairline fracture, rusted steel wheel or bolts and lug nuts that won't thread properly is vital for safety and performance.

WHEN SHOULD YOU RECONDITION?

The following guidelines are good indication that a wheel or rim should be refinished:

- When any build-up or rust, rubber or debris is present at the bead seat of a wheel or rim.
- When any rust is present between the bead seat areas of the wheel or rim.
- When any rust is present on the inside or outside of the bolt hole area of the wheel.
- When over 20% of the wheel or rim surface exhibits visible rust.
- When dry paint thickness exceeds 3 mils on the inside or outside of the bolt hole pattern of the wheel.

BENEFITS OF RECONDITIONING

- Ease of mounting and dismounting tires
- Less tire bead damage
- Better air retention
- Longer wheel and rim service
- Compliance with OSHA's truck wheel and rim cleaning service regulations

COLOR OPTIONS

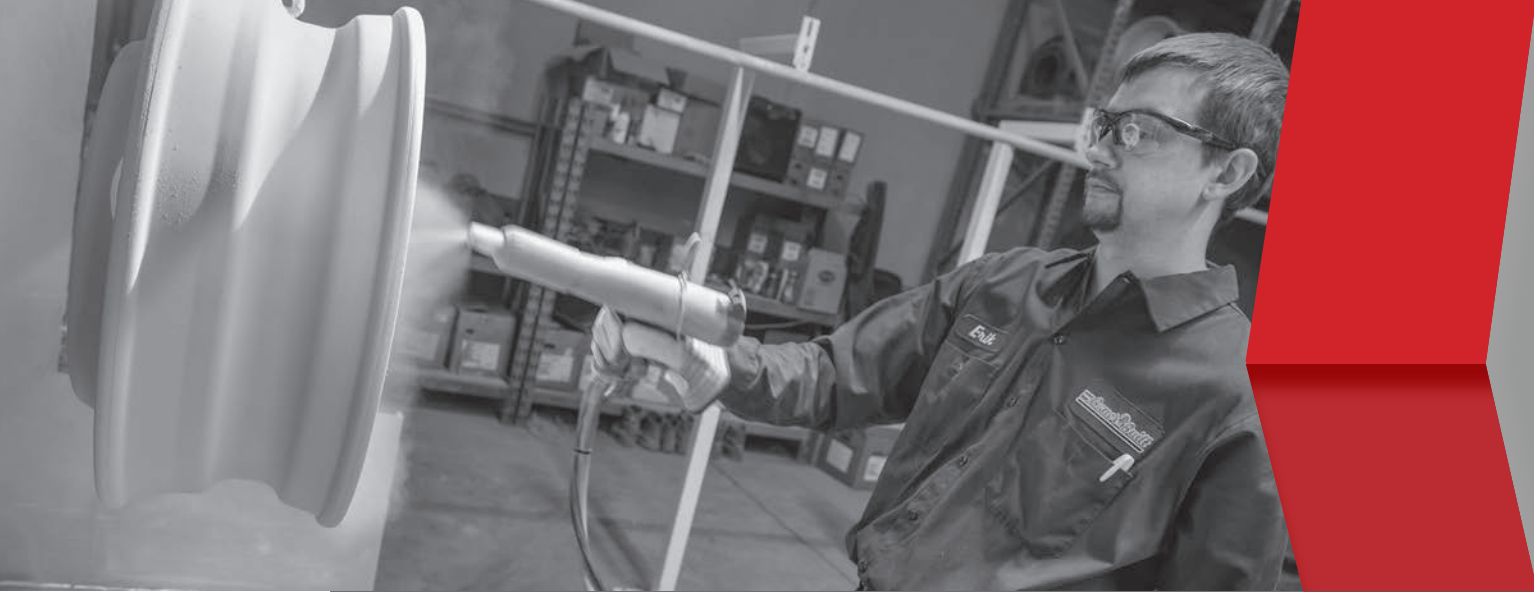
Bauer Built offers seven finish colors. Our most common finish colors are white, black and gray; other colors include orange, yellow, red and blue. We can also accommodate custom colors with a minimum order of 100 rims.



Customer's Wheel | Primed | Painted Finish

➔ See our 10-step process on the next page.

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OUR PROCESS



OUR 10-STEP PROCESS

❶ Customer's wheels/rims are received at our local tire centers. ❷ Wheels and rims are cleaned and prepped for refinishing. ❸ They are then placed in a machine and blasted with a small steel shot. ❹ Inspection completed for safety issues and condition before proceeding. ❺ Primer when requested and paint are applied to standard 3mm thickness. ❻ The steel shot and abrasive grit removes the build-up of dirt, grease and old paint. ❼ Wheels and rims are cured in an infrared catalyst oven for 15 minutes. Ⓣ Powder coated finish in 5 standard finishes is transformed to a durable, permanent finish that looks like new. Ⓤ Wheels/rims are completed and are prepared for customer return. Ⓚ Customers wheels/rims are labeled to guarantee you get your originals returned to you from one of our eight wheel refinishing plants

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